



4GG - 4TW

IT	SERIE 4GG - 4TW	Istruzioni d'installazione e uso
EN	4GG - 4TW SERIES	Installation and operating instructions
FR	SÉRIE 4GG - 4TW	Instructions pour l'installation et l'utilisation
PL	SERIA 4GG - 4TW	Instrukcje instalacji i obsługi

WARNINGS FOR THE SAFETY OF PEOPLE AND PROPERTY

The symbols used in this manual are shown below together with their meanings



DANGER

Failure to observe this warning may cause personal injury and/or damage to property



ELECTRIC SHOCK

Failure to observe this warning may result in electric shock



WARNING

Failure to observe this warning may cause damage to property (pump, system, panel,...) or the environment



Read this manual carefully before proceeding

Information for ...

- 1. Overview
- 2. Product Description
- 3. Applications
- 4. Transport and Storage
- 5. Installation
- 6. Start-up
- 7. Maintenance, Service, Spare Parts
- 8. Warranty

1. Overview

This manual gives important information concerning the installation, use and maintenance of the motors. The contents of this manual refer to the standard product, as presented in the sales documentation. Any special versions will be supplied with supplementary instruction sheets. Please refer to the sales contract for the features of variants and special versions. Always specify the exact type of motor and code when requesting our Sales and Service Department for technical information or spare parts. For any instructions, situations and events not covered in this manual or in the sales documentation, please contact the nearest Technical Assistance Centre.



Read this manual carefully before installing and using the product.



Improper use may cause personal injury and/or damage to property, and invalidate the warranty.

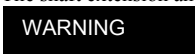
2. Product Description

The 4GG-4TW range comprises a number of 4” submersible motors with cased stator and rotor immersed in a bath of demineralised water and anti-freeze lubricating liquid, designed to be coupled to 4” and 6” submersible pumps with NEMA-compliant flange and coupling sizes. All the metal parts in contact with the water are either made from stainless steel or cast iron. Each motor includes a cable with removable connector and a Kingsbury pivoted-shoe thrust bearing.

3. Applications

All the motors in the 4GG-4TW range can be used to drive submersible pumps in the conditions established in EN 60034-1 (IEC 60034-1) and at the supply voltage / frequency specified on the rating plate.

The shaft extension and flange size of these motors comply with NEMA MG1:2006 Rev. 1-2007.



The power of the pumps coupled to these motors must be less than or equal to that of the motors.

3.1 Working Limits

3.1.1 Liquids in which the motor can operate

This motor can be used in cold water.



Do not use this motor with corrosive or explosive liquids, or particularly dirty or hard water (impurities may deposit on the outer casing).

3.1.2 Water temperature



Minimum water temperature is + 0°C.

Maximum water temperature is + 35°C as long as the flowrate of the water around the motor does not fall below 0,2 m/s.

For temperatures above + 35°C, motor output must be reduced to ensure correct cooling.

For further information, please contact our Sales and Service Department.

3.1.3 Cooling the motor



To ensure the motor is correctly cooled, make sure the flowrate of the water around the outer casing is at least 0,2 m/s when positioning the motor in wells or tanks. At water speeds lower than 0,2 m/s, mount a cooling jacket.

For further information, please contact our Sales and Service Department.

3.1.4 Installation Position

All the motors in the range can be installed vertically.

All the motors in the range can be installed horizontally as long as the axial thrust of the pump never falls below 100 N while it is working.

For special requirements, please contact our Sales and Service Department.

3.1.5 Depth of immersion

The maximum depth of immersion for all motors is 300 m.

3.1.6 Power supply requirements



Make sure the supply voltage and frequency match those indicated on the rating plate of the motor.

For further information, please contact our Sales and Service Department.

The motors can generally work at the following supply voltage tolerances:

f Hz	~	UN	
		V	± %
50	1	220-240	6
50	3	230/400	6
50	3	400/690	6

f Hz	~	UN	
		V	± %
60	1	220-230	6
60	3	220/380	6
60	3	380/660	6

3.1.7 Number of starts per hour

The maximum number of starts per hour is 40 for direct starting and 20 for impedance starting.

3.1.8 Compatible pumps



Make sure the motor is compatible with the pump. Incompatible combinations may cause problems.

In particular, before coupling the motor to the pump check that:

- the power of the pump to couple to the motor is less than or equal to that of the motor.
- the supply voltage and frequency match those indicated on the rating plate of the motor
- the motor and pump shafts turn freely

For further information, please contact our Sales and Service Department.

3.1.9 Motor powered by a frequency converter

WARNING

The motors can be powered with a frequency converter (30 Hz – 50/60 Hz).

For further information, please contact our Sales and Service Department.

WARNING

If the motor is combined with a frequency converter, downgrade power by 10% and make sure you never exceed the rated input frequency of the motor.

To ensure the motor is properly cooled, the minimum water flowrate at the minimum frequency of use must equal the minimum flowrate indicated in the previous points.

For further information, please contact our Sales and Service Department.

3.1.10 Motor powered by a generating set

For information, please contact our Sales and Service Department.

3.1.11 Special applications

WARNING

For situations other than those described for the nature of the liquid and/or installation, please contact our Sales and Service Department.

3.1.12 Improper Use



Improper use of the motor may create dangerous conditions and cause personal injury and/or damage to property.

Improper use includes:

- working with liquids other than water
- working at water temperatures higher than 35 °C without downgrading the motor
- working with a cooling water flowrate of less than 0.2 m/s
- exceeding the maximum number of starts per hour

3.2 Technical specifications

For performance data, please refer to the rating plate attached to the motor.

For any requirements, please contact our Sales and Service Department.

3.3 Warranty

Please refer to the sales contract for further information.

4. Transport and storage

The motors are supplied in various shapes and sizes of cardboard boxes.

Store packed products at an ambient temperature ranging from -5° to +40°C.

WARNING

Packed products must be transported, handled and stored horizontally.

Protect products from humidity, heat and physical damage (knocks, falls, ...).

Do not place heavy objects on boxes.



Lift and handle products carefully, using suitable lifting equipment. Observe accident prevention regulations.

Do not lift or carry motors by their power cord.

On receipt of the motor, check the box for signs of damage. If the product is damaged, inform our dealer within 8 days of delivery.

If you cannot reuse the box, dispose of it according to local bylaws governing sorted waste disposal.

Harness the product safely before lifting and handling it.

For further information ⇐ section 3.1.

5. Installation



Before installing the motor, read this instructions manual and the one supplied with the pump or electric pump to which the motor will be coupled. Keep both manuals with care.

If the product shows clear signs of damage, do not proceed with installation, but contact the Technical Service Centre.



This product may only be installed by qualified and experienced personnel.

Use suitable equipment and protective devices. Observe all accident prevention regulations.

Carefully read the working limits specified in section 3.1.

Always refer to current local and/or national regulations, legislation and bylaws governing installation and water and power connections.

5.1 Selecting the electrical panel. (Only for motors 4GG series)

Motors must be suitably protected against overloads and short circuits.

The following starting systems can be used: direct, impedance, autotransformer, soft-start.

WARNING

Make sure the panel power ratings match those of the pump. Incompatible combinations may cause faults and fail to fully protect the motor.

Check the working limits specified in section 3.1.



Before installing, carefully read the instructions supplied with the electrical panel.

For further information, please contact our Sales and Service Department.

5.2 Pump connections



Before connecting the motor to the pump, read this instructions manual and the one supplied with the pump or electric pump to which the motor will be coupled. Keep both manuals with care.

For further information, please contact our Sales and Service Department.

5.3 Installing the motor in a well or tank



Follow the instructions in the pump or electric pump manual.

When installing the electric pump vertically, make sure the motor does not rest on the bottom of the well or tank.
When installing the electric pump horizontally, make sure the motor does not rest on the bottom of the tank.
For further information, please contact our Sales and Service Department.

6. Start-up



Follow the instructions in the pump or electric pump manual.

6.1 Electrical connections to the electric pump



WARNING

Electrical connections may only be performed by a qualified installer in compliance with current regulations.

Make sure that the supply voltage and frequency are compatible with the electrical panel. The relative information is shown on the motor rating plate and in the documents supplied with the panel. Provide suitable short circuit protection on the supply line.



Before proceeding, make sure that all the connections (even if they are potential-free) are voltage-free.
Unless otherwise specified in local bylaws, the supply line must be fitted with:

- a short circuit protection device
 - a high sensitivity residual current circuit breaker (30mA) for additional protection from electrocution in case of inefficient grounding.
 - a general switch with a contact aperture of at least 3 millimetres.
- Ground the system in compliance with current regulations.

• Single-phase version

Connect the electric pump to a supply line via a suitable electrical control panel containing the overload protection and the capacitor.

WARNING

Refer to the wiring diagram on the outer casing of the motor and in figure 1 and the documentation supplied with the electrical panel. (Only for motors 4GG series).
Refer to the motor rating plate for the capacity of the capacitor.
Install the electrical panel in a sheltered area.

• Three-phase version

Connect the electric pump to a supply line via a suitable electrical control panel .

WARNING

Install the electrical panel in a sheltered area.
Refer to the documentation supplied with the electrical panel.

For connections to any external control devices (e.g.: pressure switch, float) follow the instructions supplied with these devices.

WARNING

Verify the correct execution of the junction, measuring the insulation resistance. For a new motor the correct measurement has to be at least 200 Mohm

7. Maintenance, Service, Spare Parts



Before proceeding, always make sure the motor is disconnected from the supply line.



Maintenance operations may only be performed by expert and qualified people. Use suitable equipment and protective devices.
Observe all accident prevention regulations.
Do not attempt to disconnect the connector from the motor head cable.
This may only be done by authorised personnel.

WARNING

Only use original spare parts to replace faulty components.

The motor does not require any scheduled routine maintenance.

Users wishing to prepare a maintenance schedule should bear in mind that maintenance frequencies depend on the conditions of use.
For any requirements, please contact our Sales and Service Department.

7.1 Spare Parts

WARNING

Always specify the exact type of motor and code when requesting our Sales and Assistance Service for technical information or spare parts.



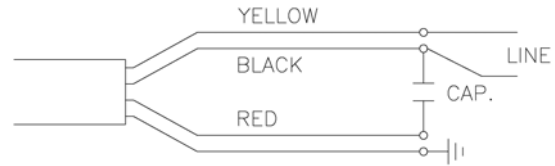
Only use spare parts to replace faulty components. Unsuitable spare parts may cause the product to work incorrectly and cause hazards for people and property.

For further information, please contact our Sales and Service Department.

8. Warranty

Please refer to the sales contract for further information.

Figura 1: Schema di collegamento per motore 4" serie GG versione monofase
Figure 1: Wiring diagram for motor 4" GG series single-phase version
Figure 1: Schéma de connexion pour moteur 4" série GG version monophasée
Rysunek 1: Schemat podłączenia dla silnika 4" serii GG wersja jednofazowa



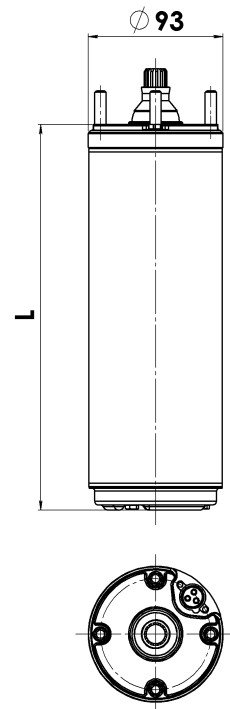
Versione standard – Standard version – Version standard – Wersja standardowa

Mercato americano – U.S. market – Marché américain – Rynek amerykański

SERIE 4GG - 4GG SERIES - SÉRIE - SERIA 4GG

DIMENSIONI E PESI - DIMENSIONS AND WEIGHTS - DIMENSIONS ET POIDS - WYMIARY I WAGI 50Hz

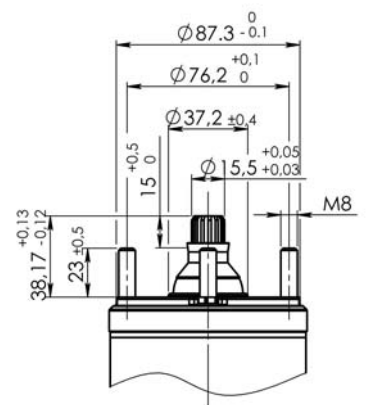
	Potenza Rated Puissance Moc (Hp)	Potenza Rated Puissance Moc (kW)	Phase	Spinta assiale Axial thrust Poussée axiale Nacisk wzdłużny	Lunghezza Length Longueur Długość (mm)	Peso Weight Poids Waga (Kg)	
SINGLE PHASE	0,5	0,37	1	2000N	236	6,7	
	0,75	0,55			266	8,0	
	1	0,75			286	9,0	
	1,5	1,1			331	11,0	
	2	1,5			3000N	393	13,0
	3	2,2				413	13,8
	5	3,7				684	26,5
THREE PHASE	0,5	0,37	3	2000N	216	6,0	
	0,75	0,55			236	6,7	
	1	0,75			266	8,0	
	1,5	1,1			286	9,0	
	2	1,5			3000N	348	11,0
	3	2,2				393	13,0
	4	3			6000N	544	19,7
	5,5	4				614	23,0
	7,5	5,5				684	26,6
	10	7,5				764	30,6



DIMENSIONI E PESI - DIMENSIONS AND WEIGHTS - DIMENSIONS ET POIDS - WYMIARY I WAGI 60Hz

Potenza Rated Puissance Moc (Hp)	Potenza Rated Puissance Moc (kW)	S.F.	Phase	Spinta assiale Axial thrust Poussée axiale Nacisk wzdłużny	Lunghezza Length Longueur Długość (mm)	Peso Weight Poids Waga (Kg)	
0,5	0,37	1,6	1	2000N	266	8,0	
0,75	0,55	1,5			286	9,0	
1	0,75	1,4			331	11,0	
1,5	1,1	1,3			3000N	391	13,0
2	1,5	1,25				411	14,0
3	2,2	1,15				451	15,7
5	3,7	1,15			6000N	684	26,5
0,5	0,37	1,6	3	2000N	236	6,7	
0,75	0,56	1,5			266	8,0	
1	0,75	1,4			286	9,0	
1,5	1,1	1,3			3000N	346	11,0
2	1,5	1,25				391	13,0
3	2,2	1,15				411	14,0
5,5	4	1,15			6000N	614	23,0
7,5	5,5	1,15				684	26,6
10	7,5	1,15				764	30,6

NEMA FLANGE



DIMENSIONAMENTO CAVI AVVIAMENTO DIRETTO
SECTION CABLE DIRECT START
DIMENSIONNEMENT CÂBLES DÉMARRAGE DIRECT
WYMIAROWANIE KABLI – ROZRUCH BEZPOŚREDNI

VOLTAGE TENSIONE NOMINALE TENSION NOMINAL NAPIĘCIE ZNAMIONOWE	RATED POWER POTENZA NOMINALE PUISSANCE NOMINAL MOC ZNAMIONOWA		PHASE ~	VOLTAGE DROP CADUTA DI TENSIONE CHUTE DE TENSION SPADEK NAPIĘCIA	Sezione del cavo - section cable - Section du câble mm ² - Sekcja kabla									
					mm ²	1	1,5	2,5	4	6	10	16	25	
					A max	10	16	25	29	36	51	67	89	
V	kW	Hp		%	Lunghezza massima- maximum length Longueur maximum mt - Maksymalna długość									
220- 230	0,37	0,5	1	4		63	94	156	250					
	0,55	0,75			45	67	112	179	267					
	0,75	1			39	59	98	156	233					
	1,1	1,5			28	42	69	110	165	273				
	1,5	2			22	32	54	86	128	213	337			
	2,2	3					24	41	65	97	161	256		
	3,7	5						26	42	63	104	166	256	
220- 230	0,37	0,5	3	4		94	140	233						
	0,55	0,75			67	100	167	266						
	0,75	1			67	100	166	263						
	1,1	1,5			42	63	104	166	247					
	1,5	2			38	57	98	151	225					
	2,2	3			30	45	75	119	177	292				
	3	4			23	34	56	90	134	220	347			
	4	5,5					25	41	66	98	162	256		
	5,5	7,5						31	49	73	120	189	290	
380- 400	0,37	0,5	3	4		270	405							
	0,55	0,75			192	288								
	0,75	1			190	284								
	1,1	1,5			120	180	298							
	1,5	2			109	163	271							
	2,2	3			86	129	214	341						
	3	4			64	96	160	255	381					
	4	5,5			47	71	118	188	280	463				
	5,5	7,5			35	52	87	139	207	342				
	7,5	10					40	66	105	157	260	411		

Figura 1: Schema di collegamento per motore 4" serie TW
Figure 1: Wiring diagram for motor 4" TW series
Figure 1: Schéma de connexion pour moteur 4" série TW
Rysunek 1: Schemat podłączenia dla silnika 4" serii TW



Versione standard – Standard version – Version standard – Wersja standardowa

Mercato americano – U.S. market – Marché américain – Rynek amerykański

SERIE 4TW - 4TW SERIES - SÉRIE - SERIA 4TW
DIMENSIONI E PESI - DIMENSIONS AND WEIGHTS - DIMENSIONS ET POIDS
WYMIARY I WAGI 50Hz

	Potenza Rated Puissance Moc (Hp)	Potenza Rated Puissance Moc (kW)	Phase	Spinta assiale Axial thrust Poussée axiale Nacisk wzdluzny	Lunghezza Length Longueur Długość (mm)	Peso Weight Poids Waga (Kg)
SINGLE PHASE	0,5	0,37	1	2000N	405	7,3
	0,75	0,55			435	8,5
	1	0,75			455	9,3
	1,5	1,1			500	11,3

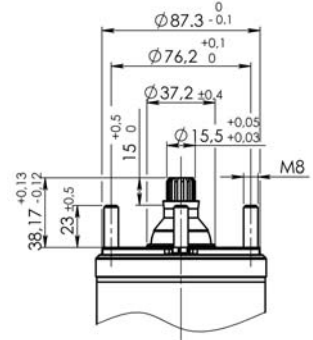


SERIE 4TW – 4TW SERIES – SÉRIE 4TW
DIMENSIONI E PESI - DIMENSIONS AND WEIGHTS- DIMENSIONS ET POIDS
WYMIARY I WAGI 60Hz

Potenza Rated Puissance Moc (Hp)	Potenza Rated Puissance Moc (kW)	S.F.	Phase	Spinta assiale Axial thrust Poussée axiale Nacisk wzdluzny	Lunghezza Length Longueur Długość (mm)	Peso Weight Poids Waga (Kg)
0,5	0,37	1,6	1	2000N	435	8,5
0,75	0,55	1,5			455	9,3
1	0,75	1,4			500	11,3
1,5	1,1	1,3			3000N	560



NEMA FLANGE



DIMENSIONAMENTO CAVI AVVIAMENTO DIRETTO - SECTION CABLE DIRECT START
DIMENSIONNEMENT CÂBLES DÉMARRAGE DIRECT - WYMIAROWANIA KABLI – ROZRUCH BEZPOŚREDNI

VOLTAGE TENSIONE NOMINALE TENSION NOMINAL NAPIĘCIE ZNAMIONOWE	RATED POWER POTENZA NOMINALE PUISSANCE NOMINAL MOC ZNAMIONOWA		PHASE ~	VOLTAGE DROP CADUTA DI TENSIONE CHUTE DE TENSION SPADEK NAPIĘCIA	Sezione del cavo - section cable - Section du câble mm ² - Sekcja kabla									
	kW	Hp			%	mm ²	1	1,5	2,5	4	6	10	16	25
							A max	10	16	25	29	36	51	67
V	kW	Hp		%	Lunghezza massima - maximum length Longueur maximum mt - Maksymalna długość									
220- 230	0,37	0,5	1	4		63	94	156	250					
	0,55	0,75				45	67	112	179	267				
	0,75	1				39	59	98	156	233				
	1,1	1,5				28	42	69	110	165	273			

DAB PUMPS LTD.

Units 4 & 5, Stortford Hall Industrial Park,
Dunmow Road, Bishop's Stortford, Herts
CM23 5GZ - UK
salesuk@dwtgroup.com
Tel.: +44 1279 652 776
Fax: +44 1279 657 727

DAB PUMPS B.V.

Brusselstraat 150
B-1702 Groot-Bijgaarden - Belgium
info.belgium@dwtgroup.com
Tel.: +32 2 4668353
Fax: +32 2 4669218

PUMPS AMERICA, INC. DAB PUMPS DIVISION

3226 Benchmark Drive
Ladson, SC 29456 USA
info.usa@dwtgroup.com
Ph. : 1-843-797-5002
Fax : 1-843-797-3366

OOO DWT GROUP

100 bldg. 3 Dmitrovskoe highway,
127247 Moscow - Russia
info.russia@dwtgroup.com
Tel.: +7 495 739 52 50
Fax: +7 495 485-3618

DAB POLAND - Representative Office Mokotow

Marynarska
Ul. Postepu 15c - 3rd Floor
02-676 Warsaw - POLAND
Tel. +48 223 81 6085

DAB PUMPS CHINA

No.40 Kaituo Road, Qingdao Economic &
Technological Development Zone
Qingdao City, Shandong Province, China
PC: 266500
info.china@dwtgroup.com
Tel.: +8653286812030-6270
Fax: +8653286812210

DAB PUMPS IBERICA S.L.

Avenida de Castilla nr.1 Local 14
28830 - San Fernando De Henares - Madrid
Spain
info.spain@dwtgroup.com
Ph.: +34 91 6569545
Fax: +34 91 6569676

DAB PUMPS B.V.

Albert Einsteinweg, 4
5151 DL Drunen - Nederland
info.netherlands@dwtgroup.com
Tel.: +31 416 387280
Fax: +31 416 387299

DWT South Africa

Podium at Menlyn, 3rd Floor, Unit 3001b,
43 Ingersol Road, C/O Lois and Atterbury,
Menlyn, Pretoria, 0181 South-Africa
info.sa@dwtgroup.com
Tel +27 12 361 3997
Fax +27 12 361 3137

DAB PUMPEN DEUTSCHLAND GmbH

Tackweg 11
D - 47918 Tönisvorst - Germany
info.germany@dwtgroup.com
Tel.: +49 2151 82136-0
Fax: +49 2151 82136-36

DAB UKRAINE Representative Office

Regus Horizon Park
4M. Hrinchenka St, suit 147
03680 Kiev. UKRAINE
Tel. +38 044 391 59 43

DAB PRODUCTION HUNGARY KFT.

H-8800
NAGYKANIZSA, Buda Ernó u.5
HUNGARY
Tel. +36.93501700

**DAB PUMPS S.p.A.**

Via M. Polo, 14 - 35035 Mestrino (PD) - Italy
Tel. +39 049 5125000 - Fax +39 049 5125950
www.dabpumps.com